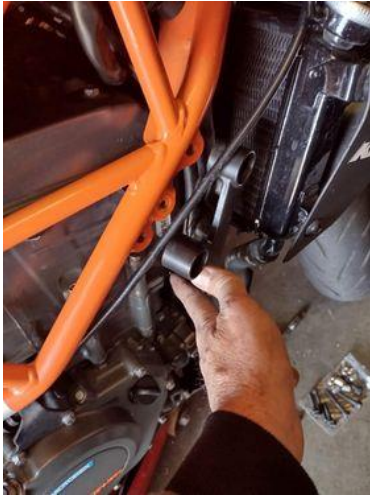
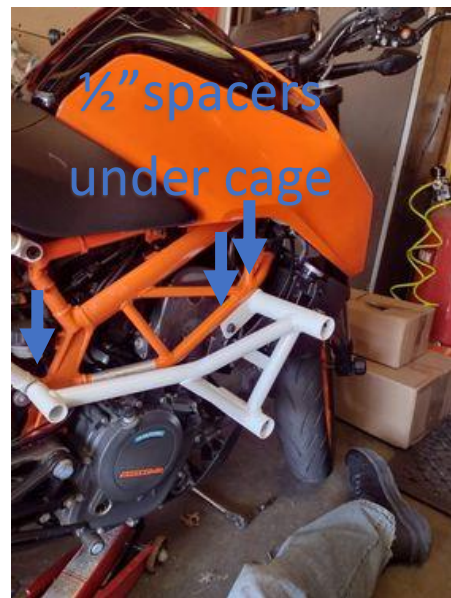


DUKE 390 CRASH CAGE INSTALLATION



Start by removing the OEM Y brackets from both sides of the bike. The crash cage will replace the OEM bracket. Remove the lower engine mount bolt



Place 3 of the $\frac{1}{2}$ " spacer between the frame tab and crash cage plate and rear mount.

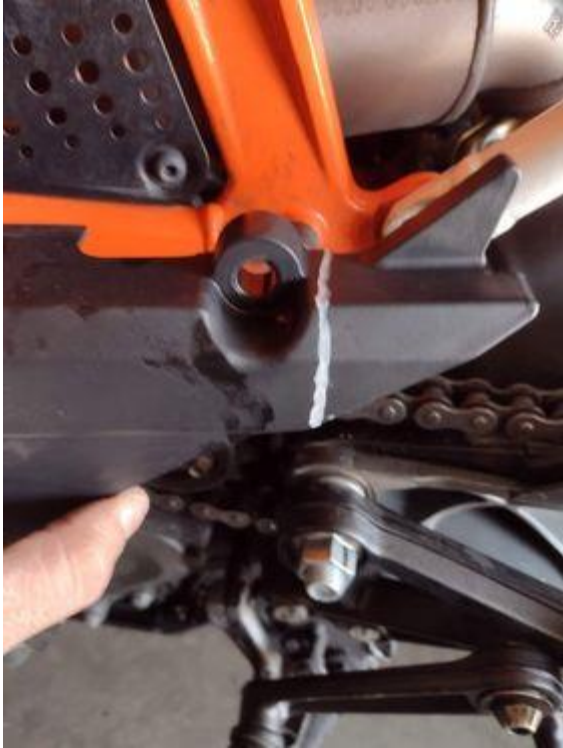
Two M8 x 35mm flange bolt on the front plate tab mounts.

1 M8 x 50mm socket head bolt to the rear mount.

RIGHT LOWER TUBE MOUNT - 2" ALUMINUM SPACER

LEFT LOWER TUBE MOUNT – 3.5" ALUMINUM SPACER

ALL THREAD WILL GO THROUGH BOTH THE LOWER TUBE MOUNTS AND ENGINE.



Left side sprocket cover will need to be trimmed for crash cage to fit.



Secure radiator using the m6 nut from the bracket.

Once the cage is installed on the bike go through and tighten down each bolt.

Install delrin sliders and secure with set screws.